The 14th International Conference on QiR (Quality in Research)



In conjunction with:

4th Asian Symposium on Material Processing (ASMP)

International Conference in Saving Energy in Refrigeration and Air Conditioning (ICSERA)

PROCEEDING

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PREFACE

WELCOME FROM THE RECTOR OF UNIVERSITAS INDONESIA

It is both a pleasure and honor for me to welcome you all to the 14th International Conference on QiR (Quality in Research) 2015. Globalization today results in very competitive atmosphere in all aspects. This flourishing competition should consider the harmony and balance between human needs and the environment quality for creating favorable sustainable future. Steps to ensure the preservation of the environment for our future generations are slowly but surely taken. This fragile balance between the development and innovation of mankind as an effort to enhance their quality of life with its harmony with nature must be maintained as a way to achieve sustainable future - helping us make products and services more efficient, design better buildings, produce safer cars and keep people healthier.



Nowadays, scientists and researchers, hand in hand with industrial experts are creating and developing new green technologies that give us hope for a Sustainable Future. Great minds in Engineering, Architecture and Design areas especially has came up with ideas such as Green Architecture that has the capability to cut down urban resource use dramatically, and making urban expansion sustainable; New Nuclear Material; Waste-Sourced Biofuel/Pyrolysis, where technology is now able to turn biomass waste such as paper, grass or wood chips into gas and eventually ethanol; Biomimicry, that has given the rise to self-healing materials. This in turn will give longer lives to most consumer goods, and thereby reducing the demand for raw materials and waste; and many more innovations that should be encouraged for the motivation of current and future development.

These Green and Smart Technologies can help protect, conserve and even restore our precious shared environment. To develop this technology, we need to combine engineering, scientific or technological approaches, with ecology, economics and the social sciences and humanities. The Green and Smart Technologies innovation field is now wide open and offers exciting new territories to explore and develop. Creative thinking by our top technical and scientific researchers is giving us a more and more treasures of new workable ideas. However, innovations require more than just brilliant ideas. Innovations require resources, skills, technology, knowledge, tools, techniques and so much more. But most of all, innovations require people. People are the driving force behind every need of change, changes that are aimed to improve mankind's quality of life, to enhance their living conditions or to simply make life easier and more comfortable.

This conference is about learning of the fundamental aspects which can transform the world and society, thinking ahead to possible challenges facing the globe, discovering innovations related to opportunities for industry, and most importantly, this conference is about bringing together interdisciplinary people to accelerate activities in many areas simultaneously. This is what makes the conference exceptional this year in terms of potential impact from this networking.

I extend my sincere thanks to the Faculty of Engineering Universitas Indonesia, supporting parties and institutions for their participation and contributions in QiR 2015. I would also thank the people of Mataram especially our colleagues from Universitas Mataram and STMIK Lombok for their gracious support and hospitality. Additionally, I extend a hearty thank you to the members of the organizing committees for dedicating their valuable time so that each one of us enjoys an exceptional conference program over the next several days. May we have a successful, stimulating, fruitful and rewarding conference.

Prof. Dr. Ir. Muhammad Anis, M.Met. Rector Universitas Indonesia



PREFACE

WELCOME FROM THE DEAN OF FACULTY OF ENGINEERING UNIVERSITAS INDONESIA

Welcome to the 14th International Conference on QiR (Quality in Research) 2015. The Faculty of Engineering Universitas Indonesia is proud that this year we could once again held an international conference of this grand scale. This two-day, biennial conference is presented together with our cohosts Universitas Mataram and STMIK Lombok and speaks to the importance of fostering relationships among national and international front liners, thinkers, academics, executives, government and business officials, practitioners and leaders across the globe in an effort to share knowledge and best practices as part of a worldwide network.



For almost twenty years, the first definition of sustainable development and sustainability includes sentences like 'much remain to be done in the areas of sustainability' or 'the underlying science is still far from exact and we all still need to make a big effort' are common introducing and/or concluding phrases in both literature and scientific forums. I envisioned that QiR will be a platform where academicians, scientists, researchers and practitioners from engineering, architecture, design, and community services to share, discuss, and move forward with their findings and innovations. I hope that the intellectual discourse will result in future collaborations between universities, research institutions and industry both locally and internationally. In particular it is expected that focus will be given to issues on innovations for the enhancement of human life and the environment.

In accordance to this year's theme, this conference will cover a wide range of green and smart technology issues, especially state of the art information and knowledge of new innovations, ideas, creative methods or applications which can be implemented to enhance the human life with various smart technologies developed to improve mankind's quality of life and green technologies to make sure that we make a contribution to keeping our environment for our future generations. The itinerary for the two days has been carefully planned to ensure a lively exchange of ideas and the development of innovative strategies and there will be many opportunities for everyone in attendance to share their expertise with, and learn from, peers from around the world.

We foresee more and more challenges in our future. Challenges in how to improve our life, how can we enhance our society, how can we make our lives and the lives or our society better? These challenges should be answered together by developing collaborations for future research in various engineering and design areas. Let's make this conference an international media for exchange of knowledge, experience and research as well as the review of progress and discussion on the state of the art and future trend of prospective collaboration and networking in broad field of eco-based technology development.

My deepest appreciation to our sponsors, supported parties and various contributors for their never ending supports of this conference. I would also like to convey my gratitude to all of our distinguished speakers for making the time to share their knowledge with us. To our fellow researchers and/or practitioners from Indonesia and overseas, welcome and enjoy your stay in this amazing island, Lombok. I would also like to invite all participants in expressing our appreciation to all members of the QiR 2015 organizing committee for their hard work in making this conference another success.

Prof. Dr. Ir. Dedi Priadi, DEA Dean Faculty of Engineering Universitas Indonesia

QIR

PREFACE

WELCOME FROM THE QIR 2015 ORGANIZING COMMITTEE

Welcome to the 14th International Conference on QiR (Quality in Research) 2015. It is a great pleasure for Faculty of Engineering Universitas Indonesia to be hosting this biennial event with Faculty of Engineering Universitas Mataram and STMIK Lombok, in the spirit of strengthening of cooperation and mutual growth to be world class institution. For the first time, the QiR 2015 is held in Lombok Island, one of Indonesia's beautiful paradise islands. It is with our utmost pleasure to hold this year's QiR 2015 in conjunction with 4th Asian Symposium on Material Processing (ASMP), and International Conference in Saving Energy in Refrigeration and Air Conditioning (ICSERA).



The aim of this International Conference with our selected theme, "Green and Smart Technology for Sustainable Future", is to provide an international forum for exchanging knowledge and research expertise as well as creating a prospective collaboration and networking on various fields of science, engineering and design. We hope this conference can be a kick-off for the strengthened action and partnerships on creating a platform for us; national and international thinkers, academics, government officials, business executives and practitioners, to present and discuss the pivotal role of engineers in innovative products which will reduce environmental impacts, applications in sustainable planning, manufacturing, architecture, and many more to grow and ensure the rising prosperity of our society going into the future. Under this theme, the conference focuses on the innovative contributions in green and smart technology to encourage and motivate current and future development for achieving sustainable future.

Over the period of 18 years, this biennial international conference started from annual national conference and now has become an important place of encounter between scholars and practitioners from different countries, cultures and backgrounds discussing contemporary engineering and design issues dealt in their hometown, country or even region. Serving as a platform for an engineering and design dialogue, this conference will have 21 invited speakers and has gathered more than 500 papers from more than 17 countries all over the world:

86 papers on International Symposium on Civil and Environmental Engineering

129 papers on International Symposium on Mechanical and Maritime Engineering

121 papers on International Symposium on Electrical and Computer Engineering

107 papers on International Symposium on Materials and Metallurgy Engineering

36 papers on International Symposium on Architecture, Interior and Urban Planning

56 papers on International Symposium on Chemical and Bioprocess Engineering

74 papers on International Symposium on Industrial Engineering

21 papers on International Symposium on Community Development

This year, we have a special talkshow planned as a special session within our plenary lecture. This talk show was planned by our alumni with the theme "Serve Our Country". After more than five decades of existence, FTUI has in its library hundreds if not thousands undeveloped innovation ideas and research from its faculties, graduates and students, all of which are aimed at enhancing the quality of human life and the environment, especially in Indonesia. We feel that it's time we contribute more to our country by making sure that these innovations and research can be implemented and produced for a better future of our nation. The talk show will feature some of the most prominent figure in Indonesia's government and will discuss how these innovations can be used by the government in areas such as: electrical, oil and gas, IT, mining, design, manufacture and how the industry can be a part of it.

My deepest gratitude: to all of our speakers, participants, contributors, partners, exhibitors and professional associations, who have given this conference their generous support. I would also like to thank all members of the Organizing Committee, our International Advisory Board and distinguished Reviewers for all of their support and advice. We also

owe our success to the full support of the Rector of Universitas Indonesia and the Dean of Faculty of Engineering. Last but not least, a special thanks to our co-hosts, Universitas Mataram and STMIK Lombok for all of their immense supports in making this conference a success.



Allow me to wish all of you a meaningful and rewarding conference. We wish you a pleasant and memorable stay in Lombok. Thank you and we hope to see you again at the QiR 2017.

Dr. Fitri Yuli Zulkifli, ST., MSc. General Chair of QiR 2015 Organizing Committee



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Professor Nasir was appointed Vice Rector of Finance and Resources from 2006-2010 and Dean for the Faculty of Economic and Business from 2011-2014. He was elected as Rector on September 2014, however before his inauguration as Rector he was appointed as the Minister of Research, Technology and Higher Education by the President of the Republic of Indonesia.

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He has been project coordinator of several European projects, including HOPES which examined the safety impacts of various field trials, VRU-TOO which applied new technologies to improve the safety and mobility of pedestrians, HINT which examined the human implications of new technologies, and HASTE which has studied the effect on driving performance and safety of using in-vehicle information systems.



Currently he is coordinator of the European ecoDriver integrated (large) project on green driving support systems. He has led the development of the advanced driving simulator at Leeds and has directed projects to examine techniques for reducing unsafe driving on rural arterial roads and for investigating the benefits of Intelligent Speed Adaptation (ISA). He has been chair of the DRIVE I safety and behavioral group, was a member of the DRIVE Safety Task Force, is chair of the Road User Behavior Working Party of the Parliamentary Advisory Council for Transport Safety and has been a member of several expert groups of the European Transport Safety Council. He is editor-in-chief of the academic journal Cognition, Technology and Work.



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Moving back to academia, he earned his postdoctoral lecturer qualification (habilitation) in business administration from the University of Heidelberg in 1995 with a thesis on aggregation and disaggregation in planning. In 1995 he became full professor at the University of Greifswald and held the chair of Production Management. In 1999 he was appointed as a full

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PROGRAM AT GLANCE

Date	Time	Program	Venue
10 August 2015	04.00- 06.00 pm	Registration and Welcome Drink	Pre-function Hall
	07.30- 08.00 am	Registration	Pre-function Hall
	08.00- 08.40 am	Opening Ceremony	
	08.40- 09.00 am	Photo Session	
	09.00- 09.30 am	Keynote Speech 1	Rinjani Room
	09.30- 10.30 am	Talk show: Serve the Country	1, 11, 111
	10.30- 10.45 am	Coffee break	
11 August	10.45- 12.00 am	Keynote Speech 2 and 3	
2015	12.00-	Lunch	Restaurant
	01.00 pm	Poster Session	Pre-function Hall
	•	Exhibition	TTC TUTIOUGITTIAN
	01.00- 03.00 pm	Parallel session	Meeting Rooms
	03.00-	Coffee Break	
	03.30 pm	Poster Session	Pre-function Hall
	•	Exhibition	
	03.30- 05.00 pm	Parallel session	Meeting Rooms
	05.00-	Poster Session	Pre-function Hall
	07.00 pm	Exhibition	
	07.00- 09.00 pm	Banquette Dinner	Rinjani Room I, II, III
	08.00- 10.00 am	Parallel session	Meeting Rooms
	10.00- 10.30 am	Coffee Break	
		Poster Session	Pre-function Hall
		Exhibition	
	10.30- 12.00 am	Parallel session	Meeting Rooms
	12.00-	Lunch	Restaurant
12 August	01.00 pm	Poster Session	Pre-function Hall
2015		Exhibition	
	01.00- 03.00 pm	Parallel session	Meeting Rooms
	03.00- 03.30 pm	Coffee Break	
		Poster Session	Pre-function Hall
		Exhibition	_
	03.30- 05.00 pm	Parallel session	Meeting Rooms
	05.00 - 06.00 pm	Closing Ceremony	Selaparang Room
13 August 2015	08.00 am- 08.00 pm	Social Tour Lombok	



A Review of Torque Ripple on Permanent Magnet Generator for Wind Turbine Applications

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Keywords: torque ripple; permanent magnet generator.

Abstract. Permanent magnet generators have been gaining importance for wind turbine applications because they have the advantage of higher power density and/or torque density than machines with electromagnetic excitation. Torque pulsations such as torque ripple produce magnetic vibration and noise in permanent magnet machines. Thus, it is important to minimizing the torque ripple in permanent magnet generator design. To reducing the torque ripple, there are several ways to do, e.g. skewing of the stator and/or rotor, choosing the right combination of pole and slot numbers and adjusting some design parameters such as the permanent magnet pole arc width and/or the slot opening width.

Introduction

The use of environment friendly renewable energy sources are getting rapidly higher, due to the reasons like energy needs, pollution and green house gasses. Providing reliable access electricity to all and reducing environmental impacts has been recognized as the key challenge of the global electricity sector. For reducing the environmental impacts, renewable energy sources such as wind energy can be an alternative to generate electricity. To convert wind power into electricity, wind turbines have an electric machine called a generator as a major component.

Permanent Magnet Generator

Electrical machines have a huge influence on the reduction of energy consumption. The consumption of electrical energy can be saved by designing the construction of electrical machines with better efficiency. The use of PMs in construction of electrical machines can improve the efficiency and reliability of the machines by eliminating the excitation losses [1, 2]. By eliminating gearbox, direct drive PM machines have many advantages such as higher reliability and efficiency, reduced maintenance, noise and weight [3].

PM machines have been widely used, such as electric and hybrid electric vehicles, pumps, and wind generators. That's because they have the advantage of higher power density and/or torque density than machines with electromagnetic excitation [1, 4].

There are various types of machine topology for the application of PM generator to the wind power generation systems has been developed to maximize the electrical energy, improve power quality and minimize costs. According to the flux direction in the air gap, PM machines can be divided into radial-flux permanent magnet (RFPM) machine, axial-flux permanent magnet (AFPM) machine and transverse-flux permanent magnet (TFPM) machine [2,3]. The flux of RFPM machine flows radially through the air-gap while the current circulates in the axial direction (Fig. 1). In AFPM machine (Fig. 2), the flux flows axially through the air-gap while the current flows in the radial direction. Fig. 3 shows the basic topology of TFPM machine [3]. TFPM machine does not seem very common yet in wind power generation [2].

In [2], the authors provided a comparison among seven configurations consisting both radial flux machines and axial flux machines.

Conventional PM machines are generally of the radial-flux type. The rotor configuration may be classical configuration (Fig. 4a), interior magnet type (Fig. 4b), surface magnet type (Fig. 4c),



inset magnet type (Fig. 4d), rotor with buried magnets symmetrically distributed (Fig. 4e) and rotor with buried magnets asymmetrically distributed (Fig. 4f) [1].

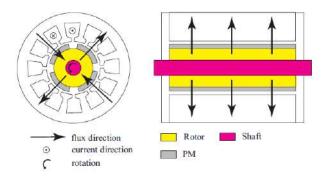


Fig. 1. Flux and current directions of RFPM machine

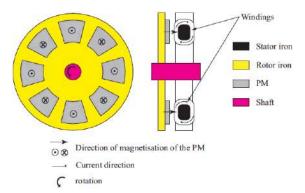


Fig. 2. Flux and current directions of AFPM machine

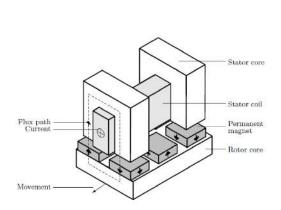


Fig. 3. Basic single-phase transverse flux topology

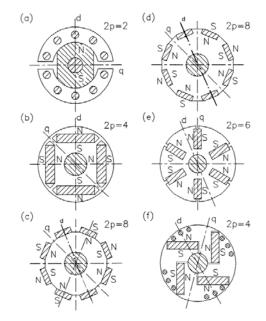


Fig. 4. Rotor configurations for PM machines: (a) classical configuration; (b) interior-magnet rotor; (c) surface-magnet rotor; (d) inset-magnet rotor; (e) rotor with buried (spoke) magnets symmetrically distributed; (f) rotor with buried magnets asymmetrically distributed

The design and analysis of a dual-rotor radial flux permanent-magnet (DRRFPM) generator is presented in [9-11]. The purpose of the optimal design is to maximize the output voltage [11] and to reduce cogging torque [10, 11]. The design was calculated by finite element analysis (FEA).

Comparison between air-cored and iron-cored non overlap winding radial flux PM direct drive wind generators are investigated in [12]. Generators with air-cored windings have zero cogging torque. In [13], the authors presented the electromagnetic and mechanical design of the double rotor radial flux permanent magnet generator with non overlap air-cored (ironless) stator windings for direct drive wind generator applications. The purpose of the optimal design is to minimize the mass of active material of generator.

In [14], the authors proposed the methodology for the design, analysis, and optimization of coreless brushless permanent magnet machines especially for generator applications. The performance features and parameter of various ironless machine technologies are presented in this paper.



In [4-8], the authors proposed the optimal design of dual stator radial flux permanent magnet (RFPM) generator for reducing cogging torque. Fig. 5 shows the structure of RFPM generator. An inner-rotor type RFPM generator has a rotor located inside of the stator (Fig. 5a) and the outer-rotor type RFPM generator has a rotor positioned externally (Fig. 5b). The shape of proposed design of dual stator radial flux permanent magnet (DS-RFPM) generator, which is a combination of the inner and outer-rotor types, is shown in Fig. 5c.

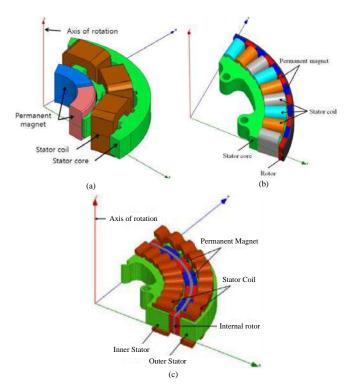


Fig. 5. The structure of RFPM generator: (a) inner-rotor type; (b) outer rotor type; and (c) the shape of proposed DS-RFPM

The AFPM machines are formed by pancake shape rotor and stator [1, 15]. From this basic shape, many various researches are possible including double side external slotted cores stator and inner rotor (double slotted cores stator with internal rotor) [15, 16], double side inner coreless stator (double rotor with coreless internal stator) [17-19], double side external rotor and a slotted stator [20-22] and single sided slotless/coreless stator [23, 24].

Torque Ripple

For designing a low speed direct drive generator, torque quality is one of the challenges. Torque distortions such as cogging torque and torque ripple produce magnetic vibration and noise. In direct drive applications they are transmitted directly to the load and drive shaft, which in return, affect the lifetime of the drive train. That's why in designing PM generators, it is important to minimizing the torque ripple. Cogging torque is given by the interaction between the rotor magnetic flux by PMs and reluctance variations due to the slotting of the stator (cogging torque also called "no current torque"). Torque ripple is caused by the non ideal distribution of flux density in the airgap. It is generated by the interaction of the current fundamental harmonic and the EMF harmonics [25]. The torque ripple can be calculated from the harmonics in the back-EMF if the machine is supplied with a sinusoidal current [3]. Fig. 6 shows how cogging torque and torque ripple are calculated.

Basically, there are two approaches for reducing the torque ripple [26, 27]. One is to improve the magnetic design of the machines by changing the stator and rotor pole structures. The other one is to use the electronic control technique which is based on optimizing the control parameters such as supply voltage, turn-on and turn-off angles, and current level.



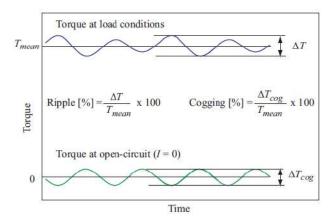


Fig. 6. Definition of cogging torque and torque ripple

But minimizing the torque ripple by electronic control techniques may caused the average torque reduced. The electronic control techniques are used in [25-29] to reducing the torque ripple. Improve the magnetic design of the machines are more effective on reducing torque ripple than the electronic control [30]. It is because the first method can also reduce cogging torque and optimize back EMF, whereas the electronic control techniques need precise real time excitation current profiles, depend on the reliability and accuracy of the sensors.

Design optimization for low torque ripple and cogging torque by changing the magnet arc and choosing an optimum flux barrier shape for interior PM machine using 2D FEA are presented in [31]. Table 1. presents the cogging torque value with different magnet arc length. It was found that minimum cogging torque produces when the magnet arc length is 40.84 mm. To investigate the torque ripple in the machine, the authors proposed three different flux barrier designs as shown in Fig. 7.

Table 1. Cogging torque value with magnet arc variations

Magnet arc length	Cogging torque
(mm)	(Nm)
38.92	10.46
39.00	11.10
40.84	2.00
42.20	5.83

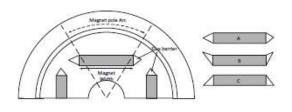


Fig. 7. Flat shape interior PM machine with variations of flux barrier shape

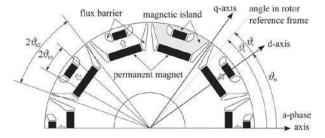


Fig. 8. Reference frame and rotor structure for interior PM analytical model

Optimizing flux barrier angles also used in [32] besides adopting a multilayer structure for stator windings to reduce the torque ripple in interior PM motor fractional-slot non-overlapping windings (also known as concentrated windings). Fig. 7 shows the rotor geometry structure with two flux barrier per pole. Analytical model results for 12 slot 10 pole machine shows that the torque ripple achieved lower than 1.5% at full load.

In [33], the authors using magnet pole shaping technique for torque ripple reduction on an 18 slot and 12 pole surface mounted PM Brushless DC (PM BLDC) motor. The performance parameters were computed and analysis by 2D FEA.

In [34], the authors investigated the effectiveness of skewing rotor method with/without



magnet shaping on the torque ripple for surface mounted PM machine. Although the cogging torque can be fully eliminated, it was proven that skewing not fully eliminated the torque ripple, because in this case the skewing angle should be 360° electrical, which is made the average torque will also be zero.

Skewing rotor also used in [35] for torque ripple and cogging torque reduction on surface mounted PM synchronous motor. However, the results show that skewing may cause the torque ripple increase if the magnet shape is not designed carefully. The authors used surface mounted PM synchronous motor with 9-slot/6-pole non-skewed and skewed for the test. Tests were also conducted on a 12-slot/10-pole non-skewed surface mounted PM synchronous motor.

The reduction of the torque ripple harmonics with the lowest orders (6th and 12th) for PM synchronous machines with fractional-slot non-overlapping windings by teeth widths adjustment is presented in [36]. The authors investigated the phenomenon of torque ripple in two type machine, outer rotor surface mounted PM synchronous machines and inner rotor interior PM synchronous machine. The optimization technique was carried out by FEA. Influence of the permanent magnet skewing on the torque ripple reduction and cogging torque elimination was also investigated.

Shaping the stator teeth for reducing the torque ripple also use in [37]. The authors compared three models of surface mounted PM motor with different stator teeth shape. Fig. 9 shows the three models of surface mounted PM motor with different stator teeth shape. The initial model is shown in Fig. 9a, in the second model (Fig. 9b), the top of the stator teeth is flat, and the third model (Fig. 9c) shows the air-gap becomes large toward the stator teeth tip. The analysis results show that the minimum value of cogging torque and torque ripple is not at the same point of design. Therefore, the design parameter should be chosen carefully.

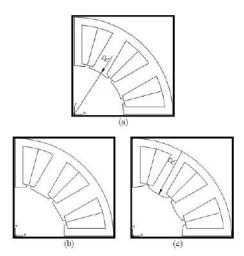


Fig. 9. Cross section shapes of: (a) Model 1; (b) Model 2; (c) Model 3

In [38], the authors investigated cogging torque minimization and torque ripple reduction in surface mounted PM synchronous machine using different magnet widths. Fig. 10 shows the different between normally magnet widths and the method that the authors proposed. It shown that normally the dimension of magnet and interval spaces between them are the same (Fig. 10a). Fig. 10b shows one magnet has different width from the other.

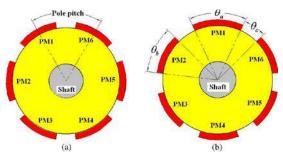


Fig. 10. Cross section of rotor: (a) uniform magnet widths; (b) different magnet widths method



An analytical approach for optimizing inner rotor surface mounted PM synchronous generator with concentrated windings design for wind power applications is presented in [39]. The authors using both the PM shape design and skewing stator to reducing the torque ripple and cogging. Fig. 11a shows the analytical model of skewing stator of PM synchronous generator to reducing the cogging torque. Fig. 11b shows analysis model for deriving the PMs magnetic field, where α , β , γ and γ are the radian of each region. The performance of PM synchronous generator is experimentally verified under AC and DC load conditions.

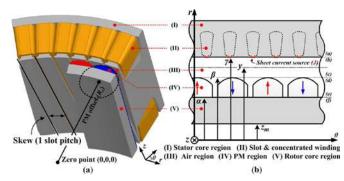


Fig. 11. (a) 3-D FE analysis model based on skewing; (b) analytical model based on PM shape

Conclusion

This paper provides a literature review on reducing the torque ripple in permanent magnet generator. There are several ways to minimize the torque ripple, e.g. skewing of the stator and/or rotor, choosing the right combination of pole and slot numbers and adjusting some design parameters such as the PM pole arc width and/or the slot opening width. It was found that torque ripple could not be always reduced by skewing, and a low cogging torque does not always guarantee a low torque ripple. Therefore, to reducing the torque ripple we should find the optimal design of permanent magnet generator by choosing the right combination of pole and slot numbers and also shaping the rotor magnet and stator teeth.

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